



BOLTED CLOSURE PRESSURE VESSEL OPERATING INSTRUCTIONS

- 1.0 This simple closure design consists of either a metal or an elastomer seal ring located in a groove in the body. The sealing is achieved by clamping the cover in place by means of cap screws.
- 2.0 Install the cap screws using the appropriate torque. Proper torquing procedure is to install the cap screws by snugging up each screw by applying approximately 5 to 10 ft·lb. Then apply torque in 5 to 10 ft·lb increments in a "star" or "cross" pattern until the appropriate final seating torque is reached.

Refer to the assembly drawing for torque requirements.

High Pressure Equipment Company

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