



# GC & TOC WITH GASKET REACTOR ASSEMBLY INSTRUCTIONS

- 1.0 Coat the gasket with a small quantity of process-compatible grease.
- 2.0 Insert the gasket into the groove in the cover. A small amount of force might be required to seat the gasket in the groove.
- 3.0 Invert the cover and place it onto the body.
- 4.0 Screw the cap onto the body. Assemble only until the cap is seated with minimal force. Do not over tighten.
- 5.0 Torque the set screws to the required torque using an alternating star or cross pattern to evenly torque the screws.
- 6.0 Caution: In order to guard against thread galling:  
The weight of the cap may be significant and must be offset (neutralized) prior to assembly or disassembly.

Thread lubricant must be applied to the body threads prior to each reassembly

**High Pressure Equipment Company**

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