



INSTALLATION INSTRUCTIONS

Medium Pressure and High Pressure Coned and Threaded Tube Connections

- 1.0 Apply a process-compatible lubricant to the gland threads.
- 2.0 Slip the gland onto the tube, then thread the collar onto the tube end.
- 3.0 A small amount of process-compatible lubricant applied to the tube cone will facilitate sealing. Insert the tubing into the connection and tighten finger tight.
- 4.0 Tighten the gland to the torque appropriate for the connection as listed below.

Connection	Pressure Rating psi	Recommended Torque ft lb
LF4	20,000	20
LF6	20,000	30
LF9	20,000	50
LF12	20,000	90
LF16	20,000	125
HF2	60,000	6
HF4	60,000	25
HF6	60,000	50
HF9	60,000	110
HF9-40	40,000	90
HF16	30,000	150
XF4	100,000	45
XF6	150,000	70

High Pressure Equipment Company

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